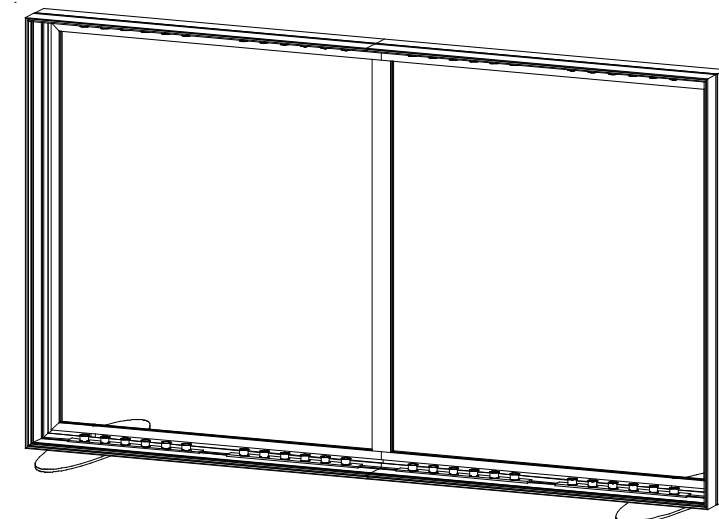
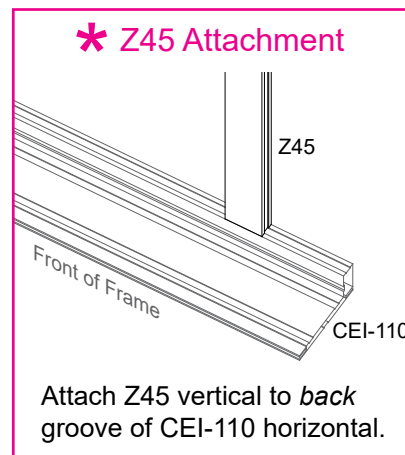


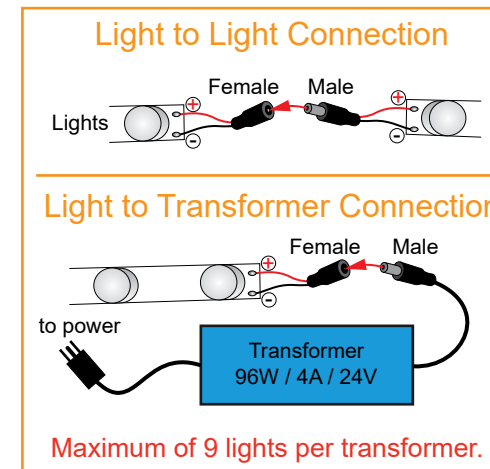
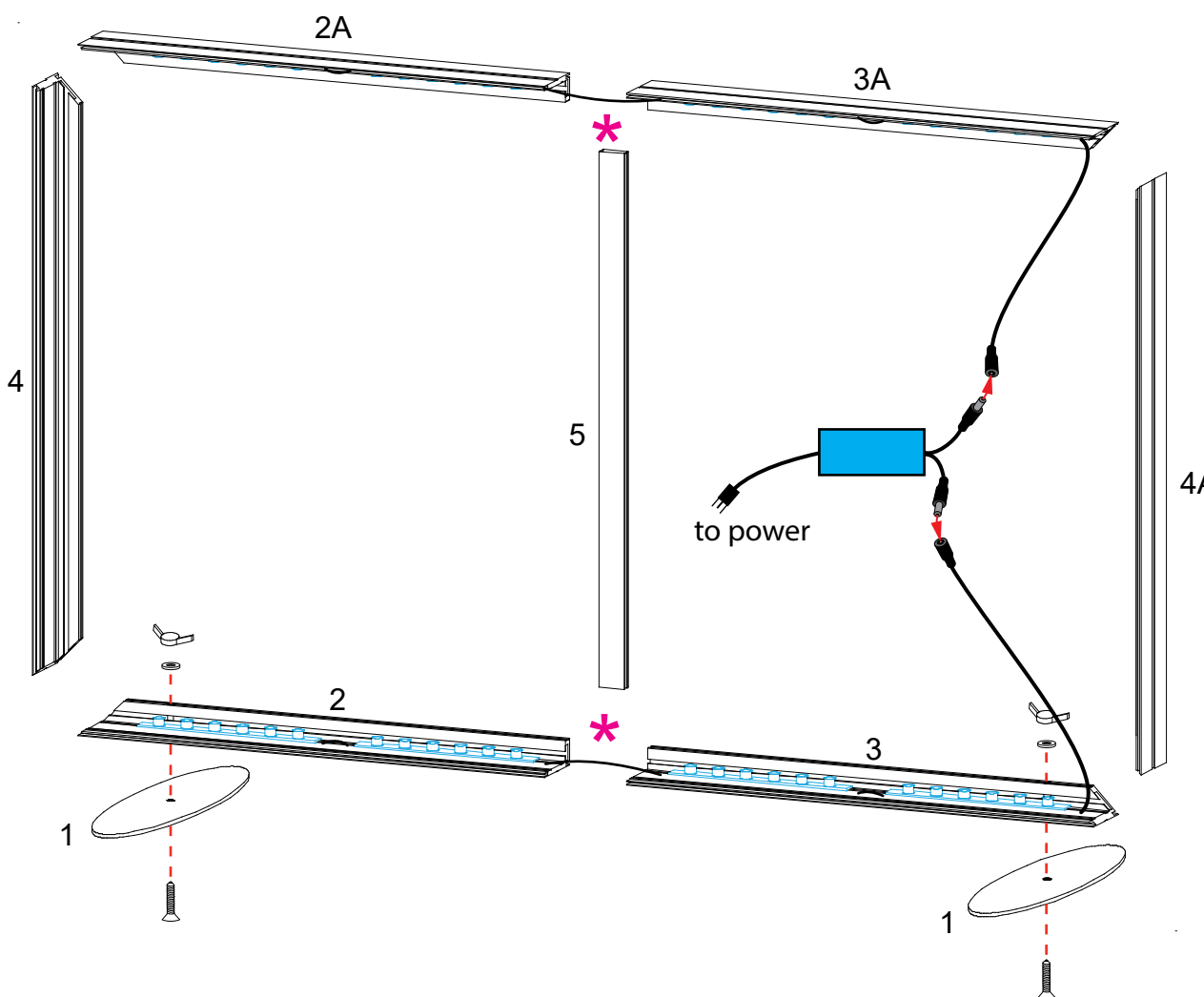
| Item | Qty. | Description |
|------|------|--|
| 1 | 2 | Base Plate |
| 2,2A | 1,1 | 33.5" CEI110 Horizontal Extrusion w/ Miter One End |
| 3,3A | 1,1 | 33.5" CEI110 Horizontal Extrusion w/ Miter One End |
| 4,4A | 1,1 | 40" CEI110 Vertical Extrusion w/ Miter Both Ends |
| 5 | 1 | 36.353" Z45 Vertical Extrusion |

Steps:

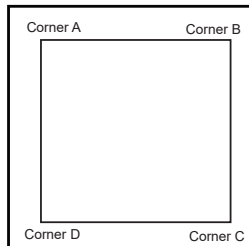
- 1) Attach base plates [1] to extrusions [2] and [3], using bolts.
- 2) Assemble extrusions [2,2A,3,3A,4,4A] together as shown.
See reverse side for CEI-110 Frame Assembly details.
- 3) Attach extrusion [5] to center of frame.
See **Z45 Attachment** detail.
- 4) Connect lighting power cords and attach transformer.
See **Light to Light Connection** and **Light to Transformer Connection** details.
- 5) Install SEG graphic to front and back of assembled frame.
See **SEG Graphic Installation** detail.



Completed Assembly



SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.

Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.

Graphic Removal



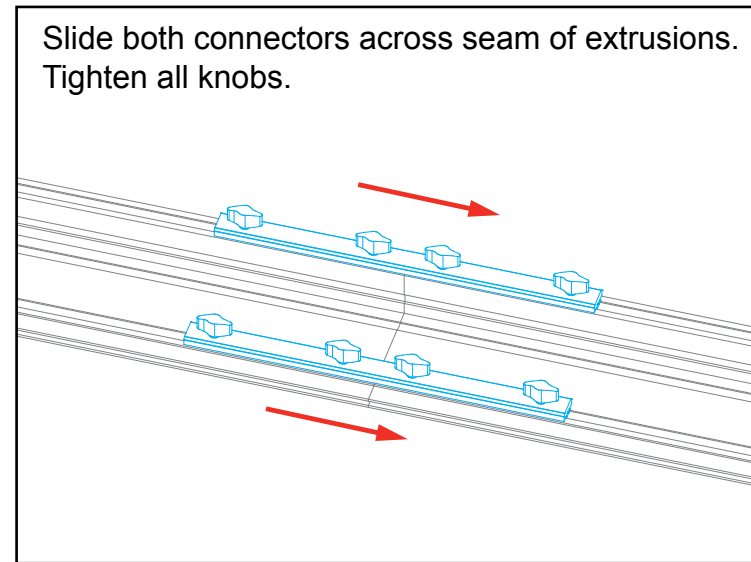
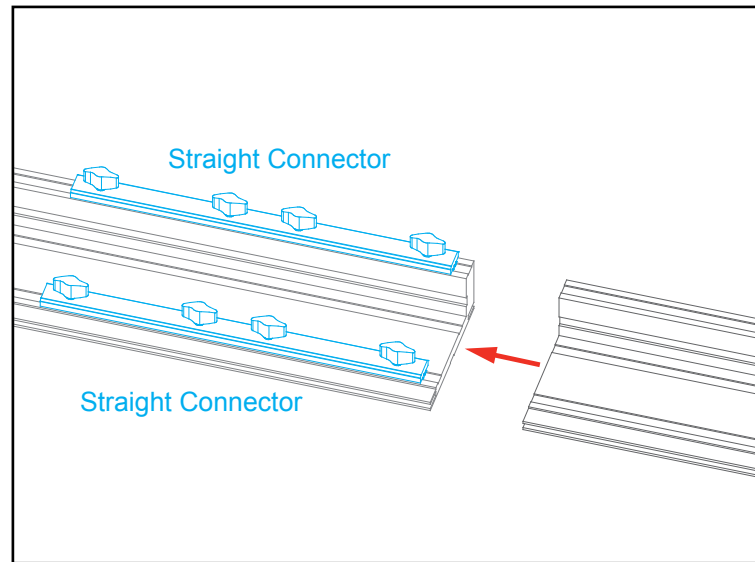
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

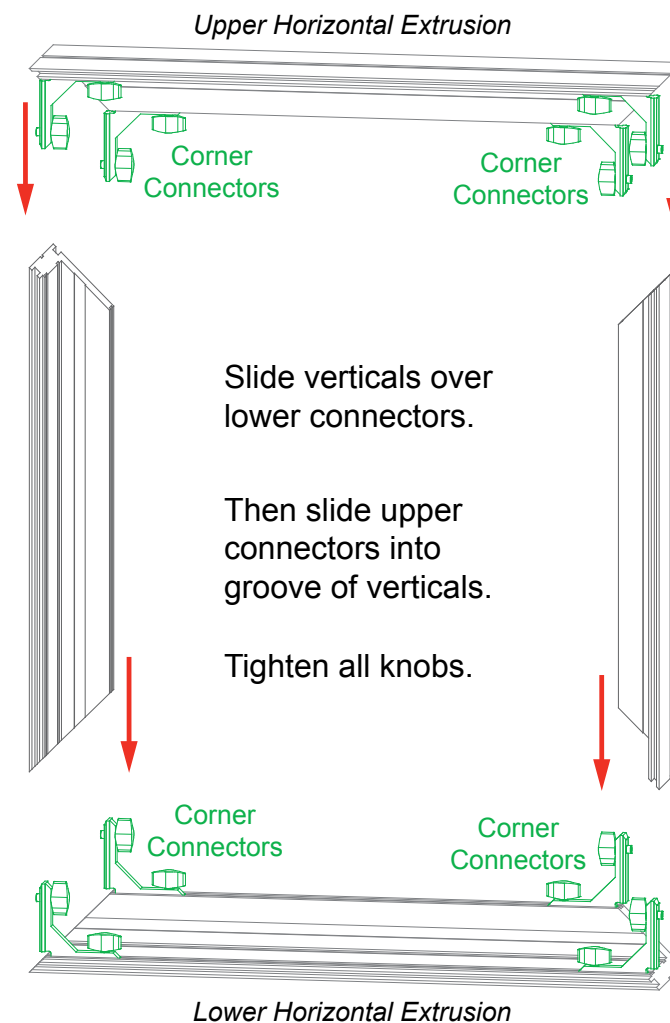
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

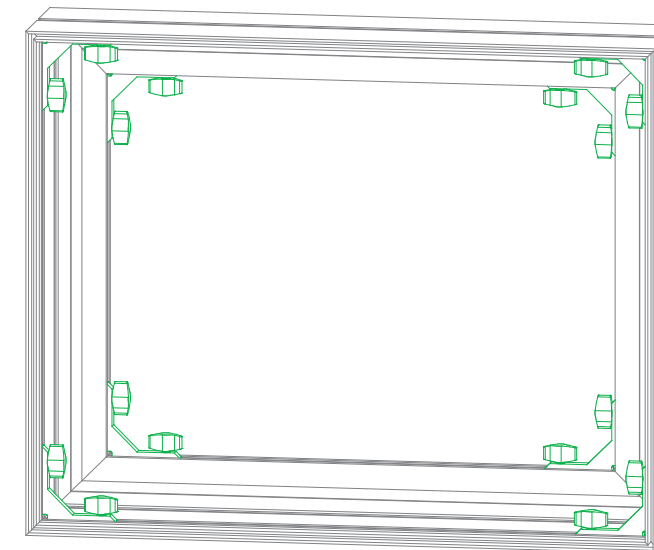
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

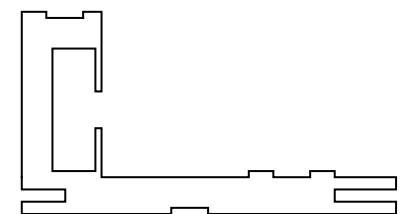
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Adjust connectors if necessary to prevent gaps in connection.



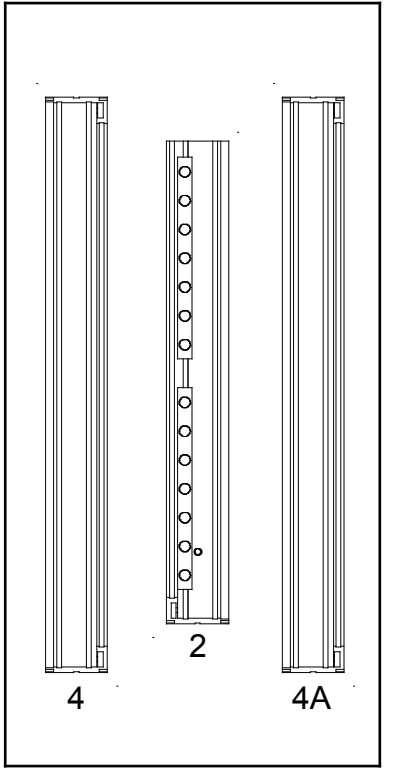
COMPLETED ASSEMBLY



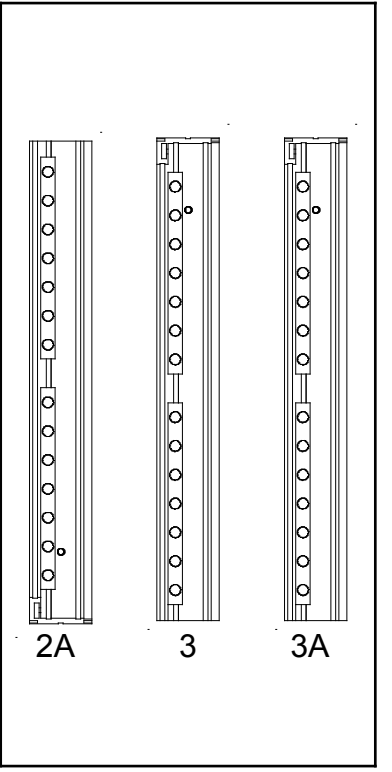
CEI110 Profile

All knobs must be tightened securely to ensure a proper connection.

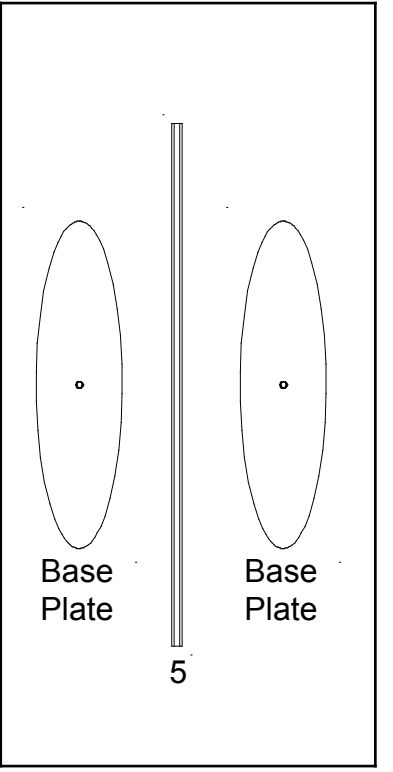
Top View of Each Level



Level 1



Level 2



Level 3

Graphics

Setup Hardware